

Technical Data Sheet

Accutech HP0334C30L

Polypropylene Homopolymer
 LyondellBasell Industries
 Engineering Plastics

General

Filler / Reinforcement	• Calcium Carbonate, 30% Filler by Weight
Forms	• Pellets

Physical

	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.12	1.12 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	7.0 g/10 min	7.0 g/10 min	ASTM D1238

Mechanical

	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	290000 psi	2000 MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	4210 psi	29.0 MPa	
Break	2470 psi	17.0 MPa	
Tensile Elongation			ASTM D638
Yield	5.0 %	5.0 %	
Break	35 %	35 %	
Flexural Modulus	276000 psi	1900 MPa	ASTM D790
Flexural Strength	5660 psi	39.0 MPa	ASTM D790

Impact

	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	0.94 ft·lb/in	50 J/m	ASTM D256

Hardness

	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	80	80	ASTM D785

Thermal

	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	230 °F	110 °C	
264 Psi (1.8 Mpa), Unannealed	140 °F	60.0 °C	

Additional Information

Ash Content, ASTM D2584: 30%

Notes

These are typical property values not to be construed as specification limits.